REFURB SG371-SG606

SECTION 21

Dash

1. Replace L/H & R/H dash switch panel with new design panel supplied by BAC. Replace any missing or damaged switch symbols on front switch panels & side console.
2. Clean & polish driver's dash & binnacle and side console plate. Use T-cut compound to remove stubborn stains from side console.
3. Where necessary fit suitable foam strips & adjust Southco locks on access panel behind drivers seat to eliminate any rattles.
4. Secure cab heater access panel in side console to eliminate any rattles.
5. Secure Autofare box & cover plates. Fit foam strips to interior of Autofare box & flap to stop cash box rattling as per Photo 1 below.
6. Supply & bond strengthening plate to interior corner of Autofare box GRP door (see Photo 2). Fit new foam around aperture to stop the Autofare box door rattling.

Fit 142133 to Cash Box Flap



Fit 142132 to back of Autofare box

Photo 1

Bond strengthening plate to inside of Autofare Box door



Photo 2

SECTION 22

Cab Door & Security Screen

1. Remove cab door and return to BAC stores for refurbishing.
2. Secure loose striker plate/frame where necessary.
3. Fit new cab door lock and lock catch.
4. Check that cab door does not rattle when closed against striker plate. If it does rattle or if it is difficult to close the door, adjust cab door catch.
5. Fit new cab door top & bottom hinge bracket bushes supplied by BAC.
6. Fit new fixed security screen supplied by BAC.

SECTION 23

Floor Covering

1. Repair damaged/missing U/S & L/S lino welds.
2. Replace cracked or loose lino.
3. Remove all stairs steps yellow inserts and clean the step moulding. Cut to correct length and bond new yellow insert supplied by BAC to stairs steps mouldings.

SECTION 24

Exterior Light Fittings

Refurbish exterior lighting as follows;

1. Replace LED units if water/condensation is present.
2. Replace LED units if 10% of lights have failed.
3. Replace front headlight units.

SECTION 25

Interior GRP

1. Thoroughly clean using a suitable heavy duty cleaning agent the GRP in the following areas:
    a) Stairwell from L/S to U/S
    b) Front Dash
    c) L/S header panel
    d) Entrance & exit door shelfplate cover
    e) Front N/S wheel box

SECTION 26

Centre Door Partitions

1. Remove centre door partitions and replace damaged sidewall fixing brackets where necessary (Photo 1).
2. Replace bottom fixing bracket with new bracket and packer supplied by BAC (Photo 1).

Fixing Bracket

Fit new bottom bracket here



Photo 1

SECTION 27

Insulation over Rear Axle

1. Remove insulation attached to underside of L/S rear floor above rear axle.
2. Fix damaged or replace missing insulation fixing screws.
3. Fit new insulation supplied by BAC.

SECTION 28

Passenger Seats

1. Replace U/S passenger seatbacks and seat frames that are damaged or have graffiti marks that cannot be removed.

SECTION 29

Wiper System

Overhaul Wiper system as follows;

1. Put wipers in parked position and remove wiper arms & blades.
2. Disconnect con-rod and both levers.
3. Remove wiper motor.
4. Fit new wiper motor supplied by BAC (See Figure 1).

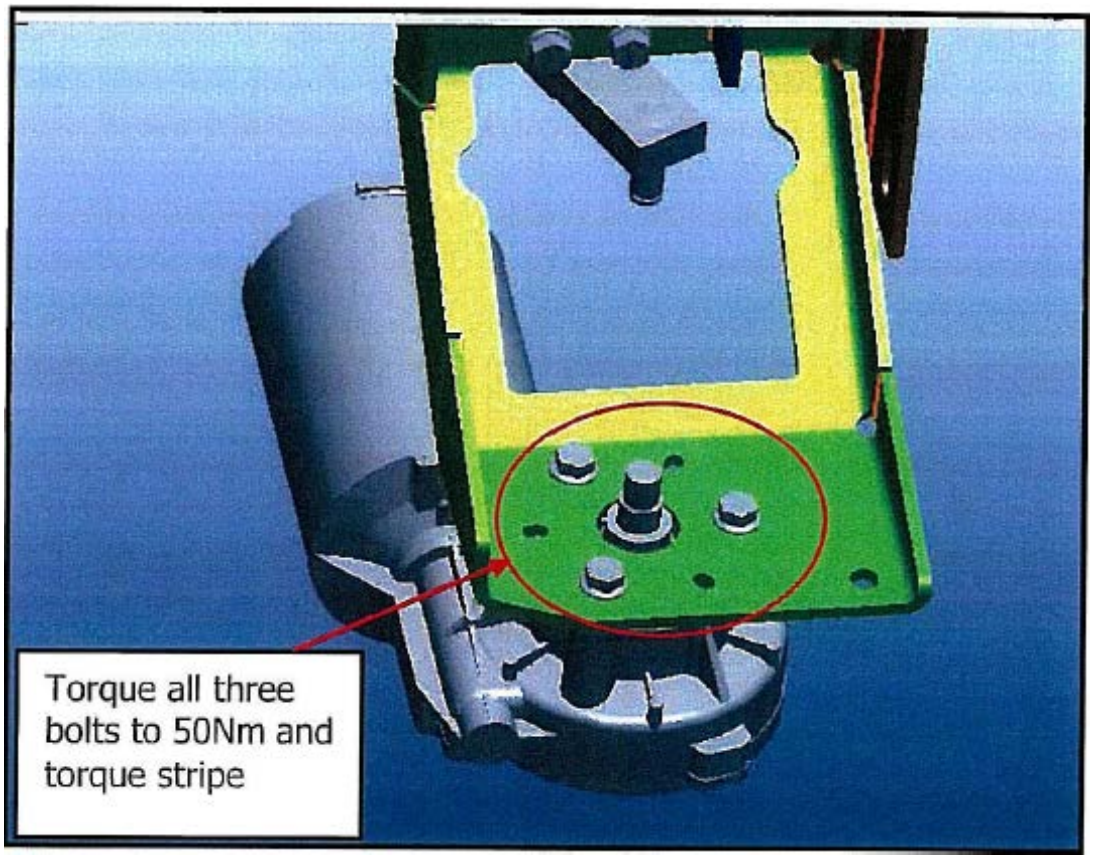


Figure 1

5. Fit new con-rod and levers at both ends of con-rod. Connect to wiper motor as shown in Figure 2. Before fitting new con-rod check that distance between centres is 189mm (see Figure 3).

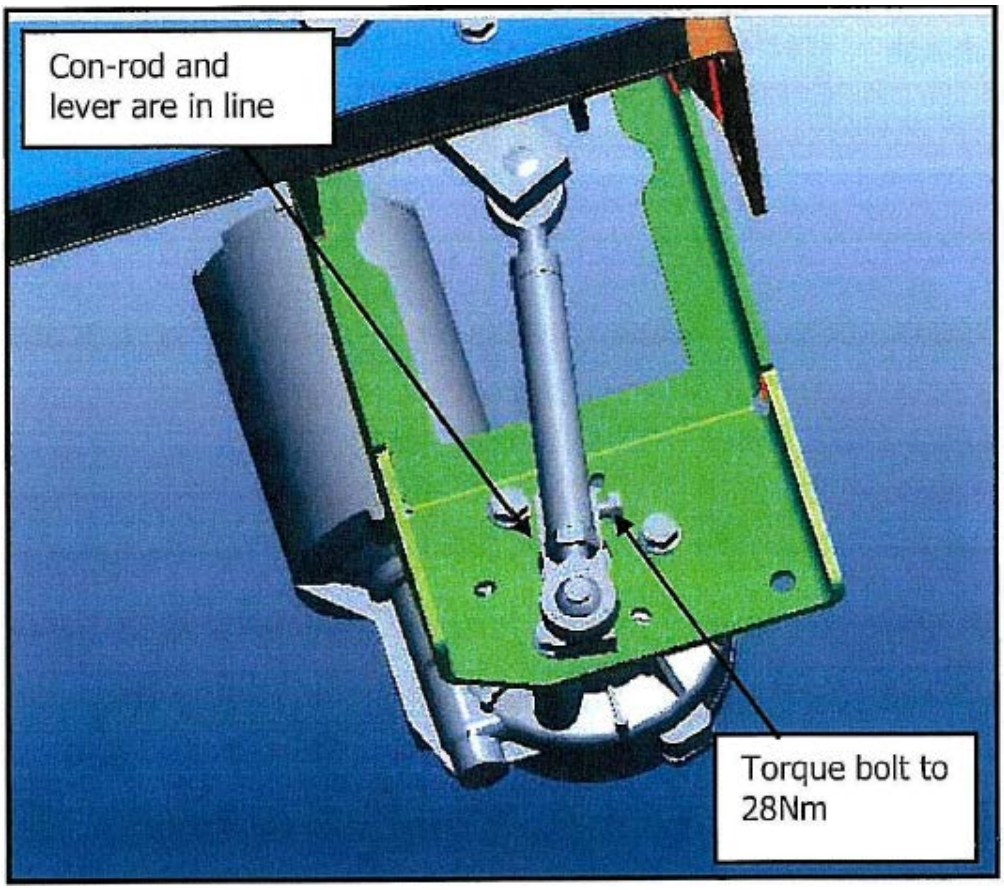


Figure 2

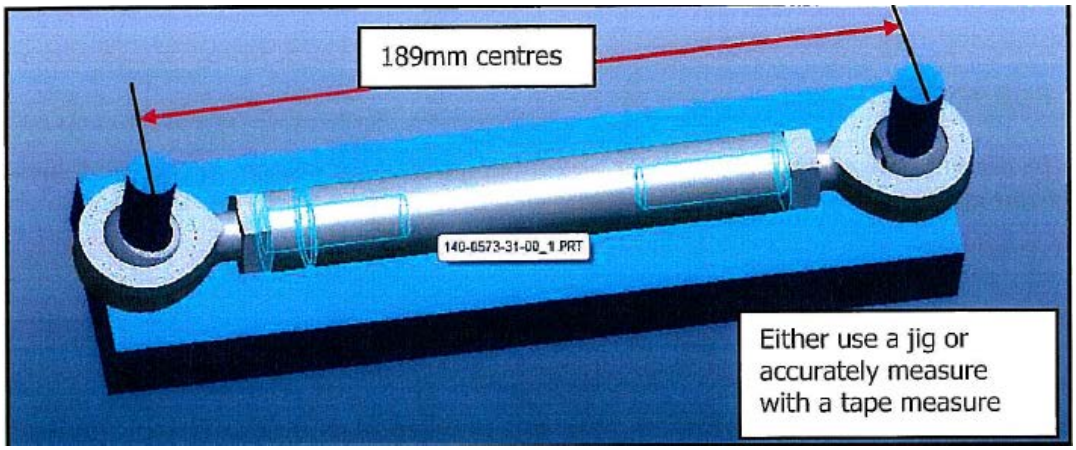


Figure 3

6. Fit new wiper arms & blades.

7. Operate wipers on a wet screen at fast speed and insure that the O/S wiper blade stops approx. 40mm short of the windscreen rubber at their nearest point.